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**D407-797-111**  
**Job Sheet 202036**



**Part No:** D407-797-111

**Job Qty:** 1 pcs

**Part Name:** 407 Quick Release Mounting Provisions - Fits LH or RH



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/18/19

**Job Tracking No:**

**Due Date:** 11/20/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** IIN-D407-797 REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 11/20/19   |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           | Oscar    |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |          |

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**Container No:** S233640

**Part:** D407-797-111

**Job No:** 202036

**Serial No/Batch:** S233640

**Revision:** D

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH11 - 1 Issue 2b5AA/STG SR02996N

Part Op 110 - (Pick Kit) 5-36  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D407-797-111

Location:FG034

135 - (Document Control) Photocopy bluefile &amp; type labels per PPPD407-797-111 CHG002

140 - (QC21- Final Inspection - Work Order Release)

012969

## Job BOM

| Part / Item   | Component Name     | Quantity       | Operation                  | Container |
|---------------|--------------------|----------------|----------------------------|-----------|
| AN6-17A       | Bolt               | 2 Ea (2 ea) ✓  | 110-Packaging 1 - Pick Kit | 5228708 ✓ |
| AN6-20A       | Bolt               | 2 Ea (2 ea) ✓  | 110-Packaging 1 - Pick Kit | 5140316 ✓ |
| D4271-011     | Beam Assembly, Fwd | 1 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5232925 ✓ |
| D4271-013     | Beam Assembly, Aft | 1 pcs (1 ea) ✓ | 110-Packaging 1 - Pick Kit | 5113271 ✓ |
| D4292-1       | Fitting            | 2 pcs (2 ea) ✓ | 110-Packaging 1 - Pick Kit | 5220295 ✓ |
| D4294-1       | Fitting            | 2 pcs (2 ea) ✓ | 110-Packaging 1 - Pick Kit | 5122048 ✓ |
| D4314-1       | Shim               | 4 pcs (4 ea) ✓ | 110-Packaging 1 - Pick Kit | 5075996 ✓ |
| D4314-3       | Shim               | 4 pcs (4 ea) ✓ | 110-Packaging 1 - Pick Kit | 5119371 ✓ |
| D4713-1       | Spacer             | 1 pcs (1 ea) ✓ | 110-Packaging 1 - Pick Kit | 5114982 ✓ |
| MS21042L6     | Nut                | 4 Ea (4 ea) ✓  | 110-Packaging 1 - Pick Kit | 5167655 ✓ |
| MS24694-S10   | Screw              | 4 Ea (4 ea) ✓  | 110-Packaging 1 - Pick Kit | 5120186 ✓ |
| MS27151-19    | Nut                | 4 Ea (4 ea) ✓  | 110-Packaging 1 - Pick Kit | 5079981 ✓ |
| MS3367-5-0    | Tie Wrap           | 1 Ea (1 ea) ✓  | 110-Packaging 1 - Pick Kit | 5050161 ✓ |
| NAS1149D0663J | Washer             | 8 Ea (8 ea) ✓  | 110-Packaging 1 - Pick Kit | 5169525 ✓ |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN6-17A        | 2        | 19        | 0         |
|                            | AN6-20A        | 2        | 44        | 0         |
|                            | D4271-011      | 1        | 0         | 0         |
|                            | D4271-013      | 1        | 1         | 0         |
|                            | D4292-1        | 2        | 9         | 0         |
|                            | D4294-1        | 2        | 7         | 0         |
|                            | D4314-1        | 4        | 15        | 0         |
|                            | D4314-3        | 4        | 18        | 0         |
|                            | D4713-1        | 1        | 49        | 0         |
|                            | MS21042L6      | 4        | 90        | 0         |
|                            | MS24694-S10    | 4        | 114       | 0         |
|                            | MS27151-19     | 4        | 16        | 0         |
|                            | MS3367-5-0     | 1        | 103       | 0         |
|                            | NAS1149D0663J  | 8        | 491       | 0         |

## Part Specifications

Specifications could not be found.

Plex 10/18/19 8:24 AM Dart.lajeunesse.marie



Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. \_\_\_\_\_

Job: \_\_\_\_\_

Part No. \_\_\_\_\_

### DISPOSITION

Rework ☐  
Scrap ☐  
Use-as-is ☐

### DEPARTMENT/PROCESS

Cross tube ☐  
Small Fab ☐  
Finishing ☐

Eng. (Non-AW) ☐  
Prod. Eng. Coord. ☐  
Rec/Store/Packaging ☐

Engineering ☐  
Water Jet ☐  
Supplier ☐  
Quality ☐

Date: \_\_\_\_\_

Sequence #: \_\_\_\_\_

QTY Affected: \_\_\_\_\_

MRB (QS1042)

### Description Work Order Deviation

### Disposition

Completed By \_\_\_\_\_

Lead hand / Supervisor \_\_\_\_\_

QC / QA Coordinator \_\_\_\_\_

### Root Cause

Operator ☐  
Manufacturing Process ☐  
Equip/Tooling ☐  
Handling/Presservation ☐  
Material ☐  
Product Improvement ☐  
Process Improvement ☐  
Human Factors ☐

### FAULT CATEGORY

|                              |                                 |                    |                   |
|------------------------------|---------------------------------|--------------------|-------------------|
| Pressure/Forced              | Contamination                   | Power Loss/Surge   | Positioned Wrong  |
| Bending                      | Misaligned/off center           | Folio/Program      | Outside Tolerance |
| Crushing                     | BOM/Route                       | Grain Direction    | Drawing           |
| Cracks                       | Broken/Damage/Defect            | Weld               | Finish            |
| Crimp/Kink/Ripple/Wave/Twist | Incomplete/Unclear Instructions | Wrong Stock Pulled | Part Lost/Missing |
| Marks/Chatter                | Drill Holes                     | Out of Sequence    | Misread           |
| Mislabeled                   | Fit/Function                    | Off-set/Set-up     |                   |

Other/Details: \_\_\_\_\_

## 5.0 PARTS LIST

| Qty<br>-011 | Qty<br>-012 | Qty<br>-013 | Qty<br>-014 | Qty<br>-015 | Part Number   | Description                       |
|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X           |             |             |             |             | D407-797-011  | QUICK RELEASE HELI-UTILITY-BASKET |
|             | X           |             |             |             | D407-797-012  | QUICK RELEASE HELI-UTILITY-BASKET |
|             |             | X           |             |             | D407-797-013  | QUICK RELEASE HELI-UTILITY-BASKET |
|             |             |             | X           |             | D407-797-014  | QUICK RELEASE HELI-UTILITY-BASKET |
| 1           | 1           | 1           | 1           | X           | D407-797-111  | QUICK RELEASE BASKET MOUNTING KIT |
| 1           |             |             |             |             | D4272-011     | BASKET ASSY, HEAVY DUTY LID, LH   |
|             | 1           |             |             |             | D4272-012     | BASKET ASSY, HEAVY DUTY LID, RH   |
|             |             | 1           |             |             | D4272-013     | BASKET ASSY, LIGHT WEIGHT LID, LH |
|             |             |             | 1           |             | D4272-014     | BASKET ASSY, LIGHT WEIGHT LID, RH |
|             |             |             |             | 1           | D4271-011     | BEAM ASSY, FWD                    |
|             |             |             |             | 1           | D4271-013     | BEAM ASSY, AFT                    |
|             |             |             |             | 2           | D4292-1       | FITTING                           |
|             |             |             |             | 2           | D4294-1       | FITTING                           |
|             |             |             |             | 4           | D4314-1       | SHIM                              |
|             |             |             |             | 4           | D4314-3       | SHIM                              |
|             |             |             |             | 1           | D4713-1       | SPACER                            |
|             |             |             |             | 2           | AN6-17A       | BOLT                              |
|             |             |             |             | 2           | AN6-20A       | BOLT                              |
|             |             |             |             | 3           | NAS1149D0663J | WASHER (OR AN960JD616)            |
|             |             |             |             | 4           | MS21042L6     | NUT (OR MS21042-6)                |
|             |             |             |             | 4           | MS27151-19    | NUT                               |
|             |             |             |             | 4           | MS24694-10    | SCREW                             |
|             |             |             |             | 4           | MS3367-5-0    | TIE WRAP                          |